



LEGEND

01	Flange recuperator side
02	Connection flange with burner
03	Frame
04	Ceramic Fiber 128 kg/m ³ 1260°C
05	Straight leg
06	Elbow
07	Straight leg
08	Expansion joint
09	Support welded casing
10	Plate
11	Support radiant tube
12	Pipe supports
13	Three pieces connection fitting
14	Pipe

REMARKS:
 -ALL TIGHT WELDINGS TO BE EXECUTED
 AND TESTED OUTSIDE
 -FULL PENETRATION WELDING

01	05-12 2018	HOLD REMOVED	MS	OE	PM
00	11-09 2018	ISSUED FOR INFORMATION	FE	DM	PM

Rev. Date Description Drawn by Checked by Approved by
 Material 1 (where not indicated on drawing) Recipient description State of supply Mat.1 Daniel Supply Snt. Supply Class Pattern 05
 Material 2 State of supply Mat.2 Daniel Supply Snt. Supply Class Coating Code
 Material 3 State of supply Mat.3 Daniel Supply Snt. Supply Class

Heat Treatment
 On Drawing Spaces reserved for welding if required.
 Coating

Unquoted notes (Unquoted levels) Drawings without tolerance as per Machinings
 T (mm) DANIELI STD 2.4.103
 Project Name
 Max. Welding Class

DANIELI
CENTRO COMBUSTION

Lab. nr
 Obtained
 Replaces
 Family code/Machine code
 Weight (kg)
 J (kg/m³)
 44962

Title
**RADIANT TUBE CASTING
 WITH THERMOCOUPLE**

DANIELI Shop number
6.403998.7

Scale
1:7.5

Revision
 Format
00
 Nr. of sheets
A1

Revision
 Sheet
001
 Follow

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